



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 86590

\*86590\*

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Item ID: D350-607-143

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Automatic Lid Opener Installation

Start Date: 7/05/12 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 7/20/12 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-143								
	Location: <u>22</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

12/10/09

W/O:		WORK ORDER CHANGES					
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# Picklist Print

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Work Order ID: 86590

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 7/05/12

Required Date: 7/20/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC  
10.01.18 verified by:EC IPP RevB: as per dwg revC DD  
IPP Rev:C as per ecn10-545 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Rin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S <del>D3953-7</del> Spring Spacer		Manufactured	No			110	Each	37.0000	0	1			SL
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		37							
				82940		7							
				85789		30							
S <del>D3953-8</del> Gas Spring Stud, Lid		Manufactured	No			110	Each	29.0000	0	1			SL
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		29							
				85788		29							
S <del>D3953-5</del> Gas Spring Stud, Base		Manufactured	No			110	Each	0.0000	0	1			SL
S <del>D3953-9</del> Gas Spring Washer		Manufactured	No			110	Each	17.0000	2	2			SL
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		17							
				82941		17							
S <del>D3953-11</del> Gas Spring Spacer		Manufactured	No			110	Each	3.0000	0	1			SL
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		3							
				79338		3							
S <del>D3953-15</del> Gas Spring Bracket		Manufactured	No			110	Each	17.0000	1	1			SL
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		17							
				79337		17							

12/10/04

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86590

Parent Item: D350-607-143

Start Date: 7/05/12

Required Date: 7/20/12

Parent Item Name: Automatic Lid Opener Installation

Start Qty: 1.00

Required Qty: 1.00

**D3953-17**  
Gas Spring Spacer

Manufactured No

110 Each 29.0000

1 1 687291 82

Location

Loc Qty

Loc Code

ST075

29

82937

5

85787

24

**D3969-1**  
Spring (Basket Lid)

Manufactured No

110 Each 23.0000

0 1 1 82 52

Location

Loc Qty

Loc Code

ST272

23

73523

3

84424

20

**AN3G1A**  
BOLT

Purchased No

110 Each 36.0000

2 2 2 82 52

Location

Loc Qty

Loc Code

ST351

36

119798

36

**AN3G1A**  
Bolt

Purchased No

110 Each 33.0000

2 2 2 82 52

Location

Loc Qty

Loc Code

ST352

33

119973

33

**AN310-4**  
NUT

Purchased No

110 Each 98.0000

2 2 2 1122800 82

Location

Loc Qty

Loc Code

ST344

98

121349

2

121827

96

12/10/04

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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July-05-12 1:16:30 PM


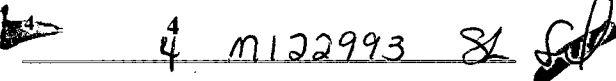
Work Order ID: 86590  
 Parent Item: D350-607-143  
 Parent Item Name: Automatic Lid Opener Installation

Start Date: 7/05/12


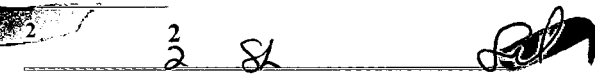
Required Date: 7/20/12

Start Qty: 1.00


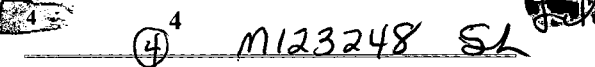
Required Qty: 1.00

 Purchased No 110 Each 1,128.0000 

Location	Loc Qty	Loc Code
FG	72	
103691	72	
ST301	1056	
118077	2	
118614	12	
118686	30	
119758	20	
121255	103	
121708	889	

 Purchased No 110 Each 126.0000 

Location	Loc Qty	Loc Code
ST309	126	
118078	126	

 Purchased No 110 Each 9,144.0000 

Location	Loc Qty	Loc Code
297	9122	
122063	9122	
ST297	22	
121509	22	

 Purchased No 110 Each 3,402.0000 

Location	Loc Qty	Loc Code
ST297	1070	
117291	70	
119124	1000	
ST298	2332	
121255	2332	

12/10/04

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## 6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-97	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R7	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R7	WASHER (OR AN960C416L)